

## TECHNOMELT AS 292

June 2020

### PRODUCT DESCRIPTION

TECHNOMELT AS 292 provides the following product characteristics:

<b>Technology</b>	Polypropylen
<b>Product Type</b>	Hotmelt
<b>Application</b>	Assembly
<b>Appearance</b>	Granules

### Application Areas

- Direct postforming (filling of the milled notch)
- Assembly bonding

### Product Properties

- Has a very hard glue joint
- High heat resistance
- High bonding strength
- Short open time

### Technical Data

#### TECHNOMELT AS 292:

Softening Point, Ring & Ball, °C	~144
Viscosity, Brookfield - 180 °C, mPa.s (CAP 2000+, 15 s-1):	~8,500
Hardness shore D: according to DIN EN ISO 868 (15s)	~44

### DIRECTIONS OF USE

#### Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

#### Instructions for Use

##### Working Temperature

Recommended working temperature:  
at the application nozzle, °C 185 to 205

#### Safety

Hotmelt adhesives give off vapours even when the specified working temperature is not exceeded. The smells emitted may often cause irritation. When the specified temperatures are considerably exceeded over a longer period of time, there is the additional danger of decomposition products being given off. Therefore measures to draw off the vapours need to be taken, e.g. through the provision of extraction equipment.

#### STORAGE

Shelf life of at least 1 year if stored in a cool and dry place.

#### Classification:

Please refer to the corresponding **safety data sheets** for details on:

#### Hazardous Information

#### Transport Regulations

#### Safety Regulations

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